January 5, 2010 8:55:10 AM

Required Date: 18/0 2010

Item ID:

D206-628-011

Accept



Setup Start



Revision ID: Item Name:

Start Date:

Heli-Access-Step LH

05/01/25 10

Start Oty: 2.00 Reg'd Qty: 2.00

Cust Item ID: **Customer:**

Reference:

Approvals:

Date: 10-1-6

Date:

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center iD Operation Description Set Up/ **Run Hours** Draw Number Rev.

Plan Code

Reject Accept Qty

Qty

Run

Reject Stamp Number

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-011 CHG 003

110

DC

Packaging Packaging

Pick Kit

0.00

0.00

6.00

120

OC4-100% Inspect kits for completeness

0.00

QC

Memo

Memo

0.00

Quality Control

W/O:		***************************************	ES		·			i2 W		
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				And the second s						
Part No	:	PAR #:	Fault Categ	ory:	_ NCI	R: Yes	No DQ	A:	_ Date: _	
Resolution:			Disposition	:	_ QA	N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE	(NCF)			
DATE	STEP	Description of NC		Corrective Action Section	ion B		Verifi	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		ion C	Chief Eng	QC Inspector
										,
								**		
										ţ.

Work Order ID 54902



January 5, 2010 8:55:10 AM

Item ID:

D206-628-011

Revision ID:

Reference:

Approvals:

e ' Y

Heli-Access-Step LH Item Name:

05/01/2010 Start Qty: 2.00 **Start Date:** Required Date: 18/03/2010

Req'd Qty: 2.00

Accept

Cust Item ID:

Customer:

Draw

Number

Plan

Code

Setup Start

Start Stop

Stop

OC:

Process Plan:

Date:

SPC (Y/N):

Tooling:

Date:

Date:

Draw

Rev.

Qty

Reject

Run

Accept

Qty

Reject Insp. Number Stamp

Sequence ID/ Work Center ID

130

Packaging Packaging

Operation Description

Packaging

Set Up/ Run Hours

Date:

0.00

0.00 Memo Identify and pack for shipping as per PPP D206 628-

011 Location:

140

QC21- Final Inspection - Work Order Release

0.00



QC Quality Control

Memo

0.00

bloila

u 4000 28

W/O:			WORK ORDER CHANGES							
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Categ	jory:	_ NCR: Ye	es No	DQA:		Date:	
	Resolution:		Disposition	1:	_ QA: N/C	Close	ed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)				
		Description of NC		Corrective Action Sect	ion B		Verification	Approval Chief Eng	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section C		QC Inspector	
						ļ				

	Picklist Print January 5, 2010 8:3	55:14 AM		- ,									Pag	ge I
	Work Order ID: 54													5
	Parent Item: D2 Parent Item Name: Comments:	206-628-011 Heli-Access-Step Ll	Н .			14444 4110 HT& R2 1121	 		Start Date: 05/01/2010 Start Qty: 2.00			Required Date	ty: 2.00	0
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Printe Sej ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Statu	s
SA	AN4-13A Y		Purchased	No			120	Each	649,0000	(4224 (42)	0-1-2	s s		
	ROIT				<u>Wareho</u>	ouse ation	Loc	Qty	Loc Code					
						arehouse 113359 17406		649 649 0			Ź	- - -		
Sin	AN4-14A		Purchased	No		51764	120	0 Each	471.0000	(1981) (98)	10-1-	ə <u>s</u>	SI	
4	Boit				Wareho	ouse ation	Loc	<u>Qty</u>	Loc Code					
12	172 272(174) 217 2127 134227 11207		Purchased	No		farehouse	120	471 471 Each	456.0000	8.0000 M	8	- 5 10 - ,	1- 2 5	Sy
- 7 -	Bott				-	ation	<u>Loc</u>	<u>Qty</u>	Loc Code					
					Main W ST	arehouse		456				_		
					3.	113121 113538		56 400		-		-		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Category:	NCR: Ye	s No DQ	A :	Date:	<u> </u>	

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	
	Resolution:	•	Disposition:	QA: N/C Closed	:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Approval			
DATE	STEP Description of NC Section A				Sign & Date	Section C	Approval Chief Eng	QC Inspector			
					,						

January 5, 2010 8:55:14 AM

Work Order ID: 54902

Parent Item:

Comments:

D206-628-011

Parent Item Name: Heli-Access-Step LH

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID Replacement Item Name Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Moute Mag ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Status Issued
AN960JD416 712	Purchased	No		120	Each	1,489.000	24.0000	(<i>)</i>	
Wester								1108827_	10-1-28 8



Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	1489		
103691	20		
104215	6		
108161	329		
110523	340		
111279	101		
111916	482		
1(2314)	211		<u> </u>
16941	0		****

22-206B Step Assembly

Manufactured

120 Each

B54903 (c/61/26 (2)

W/O:			WORK ORDER CHANGES						
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				POS VS.					
Part No	:	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date:		
	Resoluti	on:	Disposition:	QA: N/C	Closed:		Date: _		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng				
						}					
			į								

January 5, 2010 8:55:14 AM

Work Order ID: 54902

D206-628-011

Parent Item Name: Heli-Access-Step LH



Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Comments:

Parent Item:

Component Item Item Name

Item ID

Replacement Mfg/ Purch

Primary Item Location

Last Location

Route Seq ID

Unit of Measure

Qty on Hand

Remaining Qty To Pick

Start Date: 05/01/2010

Issued

Date 📑 Status Issued

Manufactured

Manufactured

120

Each

166.0000 4.0000

16-1-25

Mounting Lug

Warehouse	Loc	<u>Qty</u>	Loc Code	
Location				
Main Warehouse				
ST		127		
30994		4		
33995		2		
37335		2		
39441		18		
47967		100		
9442		l		
Main Warehouse				
ST469		39		
52329		39		
	120	Each	100.0000	4.00

D2731-7 +2

12 Mounting Lug

Warehouse

Loc Oty

40

Loc Code

0000

Location Main Warehouse ST 34125 41597 .43389

52330

100 36 20

W/O:			V	ORK ORDER CH	ANGES					. F
DATE	STEP	PROC	EDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				· · · · · · · · · · · · · · · · · · ·						
	ř									
Part No	:	PAR #:	Fault Ca	tegory:	NC	R: Yes N	lo DQ	A :	Date:	,
Resolution:			Disposit	ion:	QA	: N/C Clo	sed:		Date:	* :
NCR:		W	ORK OR	DER NON-CONFO	RMANCE	(NCR)	1			
DATE	STEP	Description of NC	Corrective Action S Initial Action Description		Section B			cation	Approval	Approval
		Section A	Chief Eng	Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector
								-		

Required Date: 18/01/2010

Required Qty: 2.00

January 5, 2010 8:55:14 AM

Work Order ID: 54902

Parent Item:

D206-628-011

Parent Item Name: Heli-Access-Step LH

Comments:

	Component Item TD/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last 6	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pic	k Issued	Day Issued	Status	
L		3.0," [07]	Manufactured	No Olu (le	, ,		120	Each	0.0000	16.0000	B43118	10-1-	35 5	¥
_	Rubber Cushion D3394-041 , 42		Manufactured	No			120	Each	40.0000	4.0000	10-1-25	\mathcal{A}		

Lug Assembly

Warehouse	Loc	: Qty	Loc Code		
Location					
Main Warehouse					
ST		40			
46861		2			
47970	•	5			
52584		33			
	120	Each	103.0000	4.0000	

Lug Assembly

Manufactured

Start Date: 05/01/2010

Start Qty: 2.00

10-1-25 (21-

Warehouse	Loc Otv	Loc Code	
Location			
Main Warehouse			
ST	58		
44521	8		4
45365	50		
Main Warehouse			
ST475	45		
52331	45		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Approval QC Inspector					
							•		
						,			
						L	1		

Part No: _		_ PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed	l:	Date:
NCB.	,	WC	RK ORDER NON-CONFORMA	NCE (NCR)		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Verification	Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			

January 5, 2010 8:55:14 AM

Work Order ID: 54902

Parent Item:

D206-628-011

Parent Item Name: Heli-Access-Step LH

Comments:

Componses Item ID/	Replacement	Mf
ftem Name	Item ID	Pu

irch

Bin Primary Item Location

Las Location

Route Seq ID

Unit of

Measure Hand

Qty on Remaining **Qty To Pick**

Start Qty: 2.00

Start Date: 05/01/2010

issued

Bate. #sued

Required Date: 18/01/2010

Required Qty: 2.00

Status

MS21042L4 +12

Purchased

120

Each

4,161.000 24.0000

12 Nut

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	4161		
102552	6		
104248	6		
110507	184		
(111827)	2965		24
113422	1000		******
15924	0		

W/O:			WORK ORDER CHANGES							نو س						
DATE	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
	ļ. —															
Part No);	P	AR #:	Fault Category:	NC	R: Yes	No DQ	A:	_ Date: _							
	Я	esolution:		Disposition:	Q <i>A</i>	A: N/C C	Closed:		Date: _							

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section I	3	Verification	Annroval	Ammanal			
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
		•									
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		77.									
	ate & initial al										

REFERENCE ONLY

DART AEROSPACE USA, INC.



IIN-D206-628

Page 11 of 12

D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-STEPS $^{\text{TM}}$ PARTS LIST 5.1

Qty -01.1	. Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
Х						D206-628-011	206 A/B STEP INSTALLATION LH
	Х					D206-628-012	206 A/B STEP INSTALLATION RH
		Х				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			Х			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				Х		D206-628-031	407 STEP INSTALLATION LH
					Х	D206-628-032	407 STEP INSTALLATION RH
1	,			:		D2721-041	STEP ASSEMBLY LH
	1			-	,	D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2	p.		4	4 /	D2731-3	MOUNTING LUG
2	2	4	4		•	D2731-7 /	MOUNTING LUG
. 8	/ 8 / /	- 8	8	8	8	D2732-030	RUBBER CUSHION
. 2	'. 2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1 '	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2.	-2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	.′ 4			4	4	AN4-13A	BOLT
4	4	4	4	4	4 (AN4-14A	BOLT
4	4	8	8	4	4	, AN4-15A	BOLT
12	. / 12	12	12	12	12	AN960JD416	WASHER
、12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: F

Date: 08.02.07